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D3278-041
Job Sheet 183842



Part No: D3278-041

Job Qty: 10 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Job Created: 9/27/18

Due Date: 9/27/18

Type: AOG

Status: Scheduled

Job Tracking No:

Created By: Sonia Quirion

Description:

Priority: Medium

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/27/18	9/27/18	0.00	0.00	Start Up Small Fab-2	9:30 9:30	SEP 27 2018
100	Small Fab	10 pcs	9/27/18	9/27/18	0.00	0.40	Small Fab-3		
110	QC	10 pcs	9/27/18	9/27/18	0.00	0.00	QC5		DAS
120	Small Fab	10 pcs	9/27/18	9/27/18	0.00	0.40	Small Fab-3		DAS 30
130	QC	10 pcs	9/27/18	9/27/18	0.00	0.00	QC5		38 9:39
140	Packaging	10 pcs	9/27/18	9/27/18	0.00	0.00	Packaging3-1		SEP 27 2018
150	QC21-SA	10 Ea	9/27/18	9/27/18	0.00	0.00	QC21		SEP 18.09.27

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	2 20 Ea (2 ea)	90-Start up Operation	5089382
D2230-1	Mounting Lug	2 20 Ea (2 ea)	90-Start up Operation	5105225
MS21042L4	Nut	2 20 Ea (2 ea)	90-Start up Operation	5094597
NAS1149D0463J	Washer	2 40 Ea (4 ea)	90-Start up Operation	5089299
D3278-1	Support	1 10 Ea (1 ea)	100-Small Fab	
D3278-2	Support	1 10 Ea (1 ea)	100-Small Fab	5099567
D3278-3	Spacer	1 10 Ea (1 ea)	100-Small Fab	5091764
MS20426AD3-6	Rivet	4 40 Ea (4 ea)	100-Small Fab	5104353



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Container No: S114254



Part: D3278-041

Job No: 183842

Serial No/Batch: S114254

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/27/18

2018 FEB 21 10:18

100
100
100

2018 FEB 21 10:18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	20	756	0
	D2230-1	20	127	0
	MS21042L4	20	4,405	0
	NAS1149D0463J	40	6,558	0
100-Small Fab	D3278-1	10	145	0
	D3278-2	10	154	0
	D3278-3	10	80	0
	MS20426AD3-6	40	3,520	0
Part Specifications				
Specifications could not be found.				

Plex 9/27/18 1:32 PM dart.quirion.sonia